

**Block Making Machine  
ABS 10**

**Pallet size:**  
600 x 460 x 30 mm

**Production area:**  
500 x 420 mm

**Production height:**  
60 - 250 mm

**For the production of:**

Hollow blocks  
Solid blocks  
Ceiling/Flooring blocks  
Paving stones  
Turf stones/Slabs

**Capacity/8 hours:**  
e.g. Behaton 6x2

Up to 150 m<sup>2</sup>

**Cycles time:**

Up to 1 cycle per 1 min.

**Technical data:**

Dim. (L/W/H): 1,4/1,3/2,5 m

Weight approx.: ca. 1,2 t

Power required: 2,5 kW

Power form: elektrisch

Control: manuell

**Optional:**

Transport systems

Curing racks

Compl. Concrete factories

**Block Making Machine  
ABS 15**

**Pallet size:**  
710 x 460 x 30 mm

**Production area:**  
600 x 420 mm

**Production height:**  
60 - 250 mm

**For the production of:**

Hollow blocks  
Solid blocks  
Ceiling/Flooring blocks  
Paving stones  
Turf stones/Slabs

**Capacity/8 hours:**  
e.g. Behaton 6x2,5

Up to 180 m<sup>2</sup>

**Cycles time:**

Up to 1 cycle per 1 min.

**Technical data:**

Dim. (L/W/H): 1,4/1,5/2,5 m

Weight approx.: ca. 1,6 t

Power required: 3,5 kW

Power form: elektrisch

Control: manuell

**Optional:**

Transport systems

Curing racks

Compl. Concrete factories

**Block Making Machine  
ABS 20**

**Pallet size:**  
700 x 500 x 35 mm

**Production area:**  
600 x 460 mm

**Production height:**  
50 - 250 mm

**For the production of:**

Hollow blocks  
Solid blocks  
Ceiling/Flooring blocks  
Paving stones  
Turf stones/Slabs

**Capacity/8 hours:**  
e.g. Behaton 6x3

Up to 220 m<sup>2</sup>

**Cycles time:**

Up to 3 Takte per 1 min.

**Technical data:**

Dim. (L/W/H): 3,5/1,3/2,9 m

Weight approx.: ca. 2,3 t

Power required: 8,0 kW

Power form: elektrisch/hydr.

Control: auto/semi

**Optional:**

Transport systems

Elevator/Lowerator

Curing racks

Compl. Concrete factories

**Block Making Machine  
ABS 30**

**Pallet size:**  
800 x 500 x 35 mm

**Production area:**  
700 x 460 mm

**Production height:**  
50 - 250 mm

**For the production of:**

Hollow blocks  
Solid blocks  
Ceiling/Flooring blocks  
Paving stones  
Turf stones/Slabs

**Capacity/8 hours:**  
z.B. Behaton 6x3

Up to 300 m<sup>2</sup>

**Cycles time:**

Up to 4 cycles per 1 min.

**Technical data:**

Dim. (L/W/H): 4,0/1,6/3,0 m

Weight approx.: ca. 3,0 t

Power required: 10,0 kW

Power form: elektrisch/hydr.

Control: auto/semi

**Optional:**

Transport systems

Elevator/Lowerator

Curing racks

Compl. Concrete factories

**Block Making Machine  
ABS 40**

**Pallet size:**  
800 x 600 x 35 mm

**Production area:**  
700 x 560 mm

**Production height:**  
50 - 250 mm

**For the production of:**

Hollow blocks  
Solid blocks  
Ceiling/Flooring blocks  
Paving stones  
Turf stones/Slabs

**Capacity/8 hours:**  
e.g. Behaton 9x3,5

Up to 400 m<sup>2</sup>

**Cycles time:**

Up to 4 cycles per 1 min.

**Technical data:**

Dim. (L/W/H): 4,7/1,6/3,0 m

Weight approx.: ca. 3,0 t

Power required: 12,0 kW

Power form: elektrisch/hydr.

Control: auto/semi

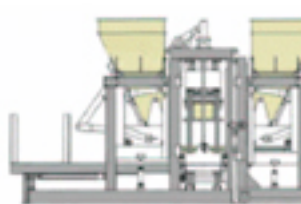
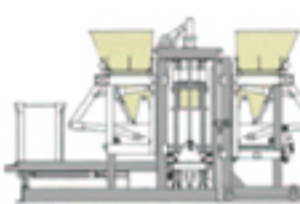
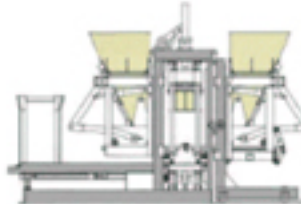
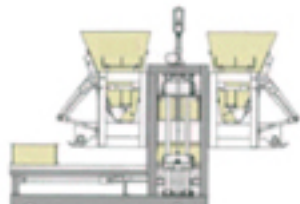
**Optional:**

Transport systems

Elevator/Lowerator

Curing racks

Compl. Concrete factories



**Block Making Machine  
ABS 50**

**Pallet size:**  
900 x 600 x 35 mm

**Production area:**  
800 x 560 mm

**Production height:**  
50 - 250 mm

**For the production of:**

Hollow blocks  
Solid blocks  
Ceiling/Flooring blocks  
Paving stones  
Turf stones/Slabs

**Capacity/8 hours:**  
e.g. Behaton 12x4

Up to 600 m<sup>2</sup>

**Cycles time:**

Up to 5 cycles per 1 min.

**Technical data:**

Dim. (L/W/H): 6,0/1,80/3,2 m

Weight approx.: ca. 4,0 t

Power required: 18,0 kW

Power form: elektrisch/hydr.

Control: auto/semi

**Optional:**

Transport systems

Elevator/Lowerator

Finger car

Curing racks

Compl. Concrete factories

**Block Making Machine  
ABS 60**

**Pallet size:**  
1000 x 500 x 35 mm bis  
1100 x 600 x 35 mm

**Production area:**  
900 x 460 mm bis  
1000 x 560 mm

**Production height:**  
50 - 250 mm

**For the production of:**

Hollow blocks  
Solid blocks  
Ceiling/Flooring blocks  
Paving stones  
Turf stones/Slabs

**Capacity/8 hours:**  
e.g. Behaton 15x4

Up to 800 m<sup>2</sup>

**Cycles time:**

Up to 5 cycles per 1 min.

**Technical data:**

Dim. (L/W/H): 6,2/2,0/2,9 m

Weight approx.: ca. 6,2 t

Power required: 25,0 kW

Power form: elektrisch/hydr.

Control: fully automatic

**Optional:**

Transport systems

Elevator/Lowerator

Finger car

Curing racks

Compl. Concrete factories

**Block Making Machine  
ABS 80**

**Pallet size:**  
1200 x 600 x 40 mm bis  
1200 x 800 x 40 mm

**Production area:**  
1100 x 560 mm bis  
1100 x 760 mm

**Production height:**  
50 - 300 mm

**For the production of:**

Hollow blocks  
Solid blocks  
Ceiling/Flooring blocks  
Paving stones  
Turf stones/Slabs

**Capacity/8 hours:**  
e.g. Behaton 20x4

Up to 1000 m<sup>2</sup>

**Cycles time:**

Up to 5 Takt per 1 min.

**Technical data:**

Dim. (L/W/H): 6,2/2,0/3,0 m

Weight approx.: ca. 8,5 t

Power required: 40,0 kW

Power form: elektrisch/hydr.

Control: fully automatic

**Optional:**

Transport systems

Elevator/Lowerator

Finger car

Curing racks

Compl. Concrete factories

**Block Making Machine  
+ABS 200**

**Pallet size:**  
1400 x 700 x 50 mm bis  
1400 x 1400 x 50 mm

**Production area:**  
1300 x 660 mm bis  
1300 x 1300 mm

**Production height:**  
50 - 300 mm

**For the production of:**

Hollow blocks  
Solid blocks  
Ceiling/Flooring blocks  
Paving stones  
Turf stones/Slabs

**Capacity/8 hours:**  
e.g. Behaton 49x3,3

Up to 2000 m<sup>2</sup>

**Cycles time:**

Up to 5 cycles per 1 min.

**Technical data:**

Dim. (L/W/H): 9,5/2,3/3,33 m

Weight approx.: ca. 14,0 t

Power required: 60,0 kW

Power form: elektrisch/hydr.

Control: fully automatic

**Optional:**

Transport systems

Elevator/Lowerator

Finger car

Curing racks

Compl. Concrete factories